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## Crystallization Kinetics of Potassium Sulphate in Aqueous System $Mg^{2+}$ , $K^+$ // $Cl^-$ , $SO_4^{2-}$ - $H_2O$

XIANG Jun<sup>1</sup>, CHENG Penggao<sup>1</sup>, ZHANG Lei<sup>1</sup>, TANG Na<sup>1,2\*</sup> and WANG Xuekui<sup>1</sup>

<sup>1</sup> College of Marine Science and Engineering, Tianjin University of Science & Technology, Tianjin 300457, China

<sup>2</sup> Tianjin Key Laboratory of Marine Resources and Chemistry, Tianjin 300457, China

As an excellent chemical fertilizer, Potassium Sulphate ( $K_2SO_4$ ) could provide both potassium and sulfur elements for crops. However, it is well known that potassium resource is very poor in China. To understand the Crystallization Kinetics (CK) of  $K_2SO_4$  could be conducive to utilize the limited potassium resource, promote the yield and purity of  $K_2SO_4$ .

In this study saturated solution of potassium sulphate was prepared according to the phase diagram of  $Mg^{2+}$ ,  $K^+$  //  $Cl^-$ ,  $SO_4^{2-}$ - $H_2O$  at 25°C by dissolving  $MgSO_4 \cdot 7H_2O$  and KCl into pure water. To investigate the growth curve of potassium sulphate crystals in microscopic cell, the super-saturation was obtained by controlling temperature of recycle solution. Digital Microscope Camera was used to monitor and measure the growth of crystals on line. The result showed that the process of crystallization of potassium sulphate belongs to the control of surface reaction in given system according to the diffusion theories of crystal growth.

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Fig. 1. crystallization of  $K_2SO_4$  nucleus.

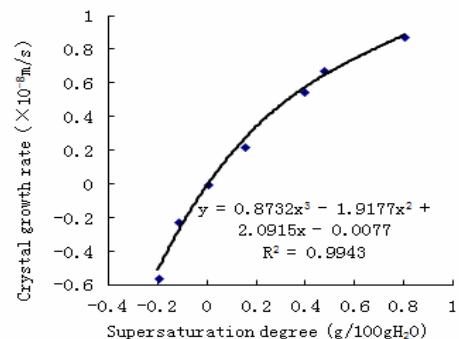


Fig. 2. the relationship between super-saturation and crystal growth rate.

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\* Corresponding author. E-mail: tjtangna@tust.edu.cn